



INSTALLATION INSTRUCTIONS

Product

7160-1480

Description: 2020+ FORD PI Utility Trunk Tray

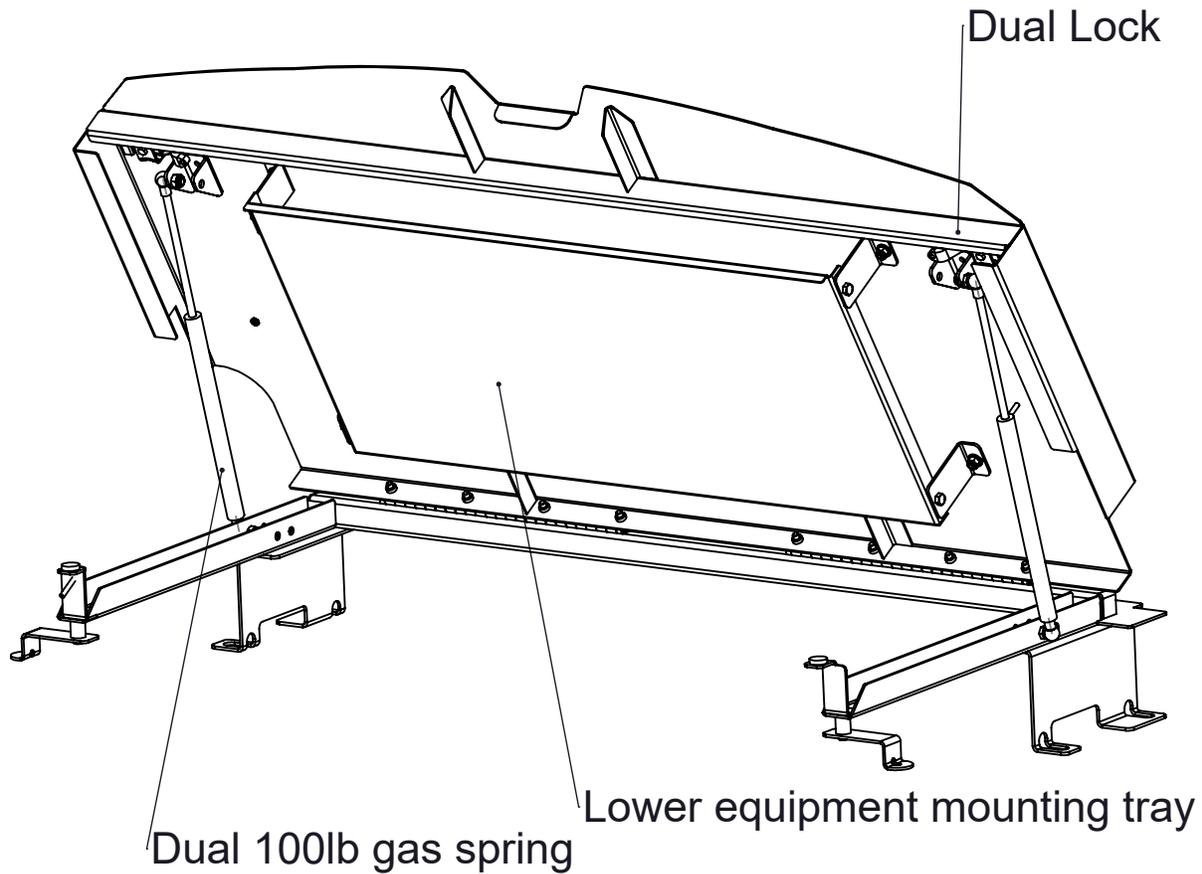
Revision

B

Form

INST-992

Printing Spec: PS-005



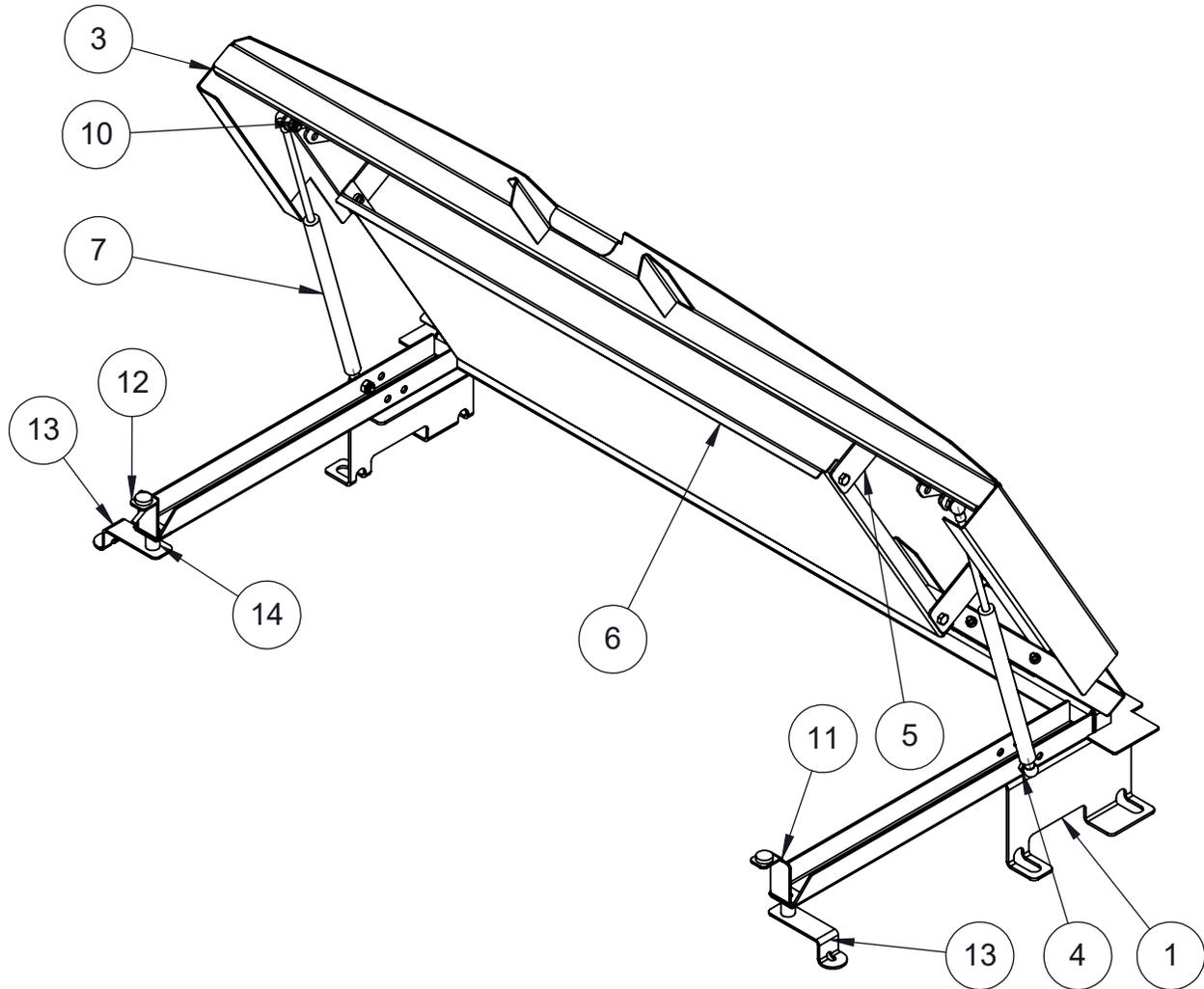
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ITEM	QTY	PartNo	DESCRIPTION
1	1	19201	BASE WELDMENT - 2020+ FORD UTILITY TRUNK TRAY
2	2	17080	HINGE
3	1	19615	TRAY WELDMENT - 2020+ FORD UTILITY TRUNK TRAY
4	4	18089	10MM BALL STUD 5/16-18 THREAD
5	4	19425	L-BRACKET - 2020+ FORD UTILITY TRUNK TRAY
6	1	19424	SUB-TRAY - 2020+ FORD UTILITY TRUNK TRAY
7	2	18085	COMPRESSION GAS SPRING - IND. GAS SPR. #89U153392JJ0445
8	1	INST-992	INSTRUCTION SHEET - 2020+ FORD PI UTILITY TRUNK TRAY (FLUSH MOUNT)
9	1	7120-0965	HARDWARE BAG - 2020+ FORD UTILITY TRUNK TRAY
10	2	13910	LATCH,COMPRESSION,CF-19
11	1	19612	BRACKET - TRAY LATCH PASSENGER SIDE
12	1	19640	BRACKET - TRAY LOCK DRIVER SIDE
13	2	19410	CHANNEL BRACKET - 2020+ FORD UTILITY TRUNK TRAY
14	2	15238	SPACER (0.75" LONG)



Trunk Tray Install:

1. First Remove OEM Trunk Panels, the smaller panel are bolted down by 2 T55 torx head bolts. Then remove OEM foam that is in the Trunk as well to expose the X-frame.

*to remove the 2 foam pieces next to the spare tire, use 8MM socket to remove the bolts holding it in place.



Fig. 1

2. After removing the foam, Trim foam along the Vertical lines as shown in the figure below.



Fig. 2

3. After Trimming the large foam reinstall the large foam back in place. then remove the 4 bolts holding the X-brace with 18MM socket. Then place the Trunk Tray in place and align the rear 4 mounting holes on the Tray with the OEM X-Brace mounting holes and tighten to **OEM spec**.

* For easier install remove the Tray weldment from the Base weldment and install the Base weldment first.

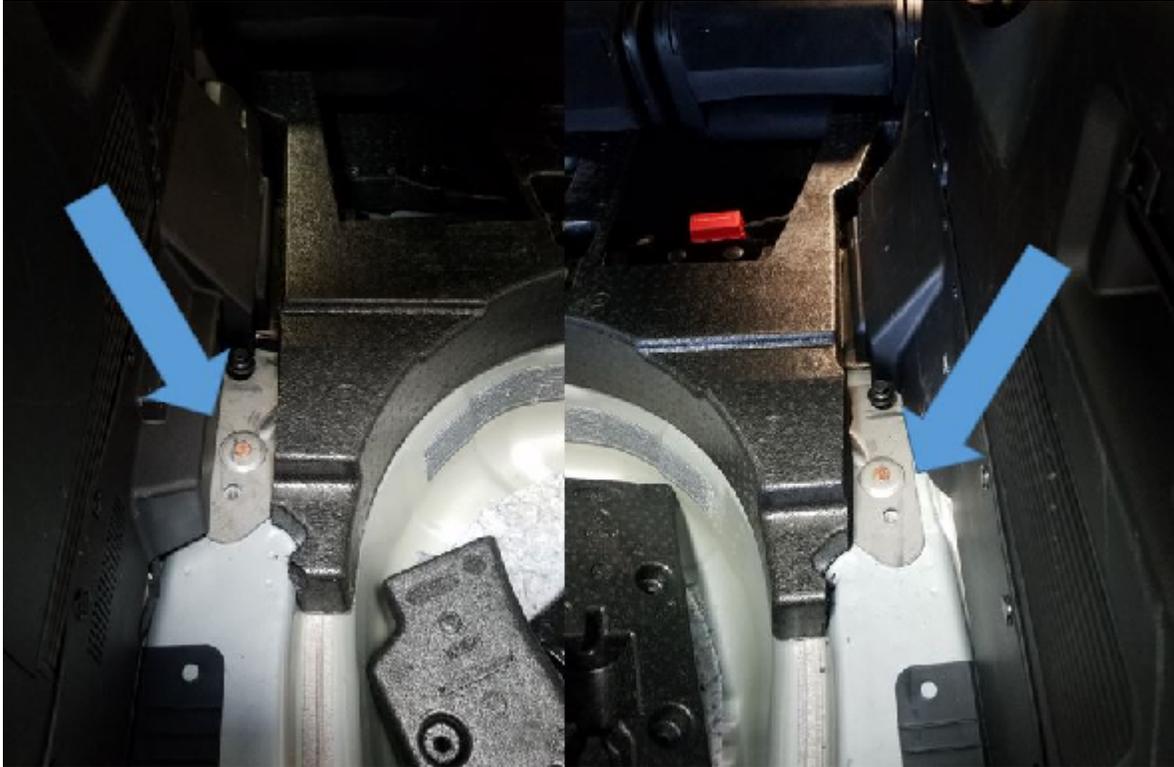


Fig. 3



Fig. 4

4. Install 2 Front OEM foam back in place. In the Front hole (where the OEM 8MM bolt sits) place the Channel bracket in place and attached to the Base weldment with provided spacer and provided 1/4-20 hardware (as shown in figure below) Hand tighten. Then using the OEM 8MM bolts to attached the bracket and OEM Foam to the frame of the vehicle. repeat for the driver side. Tighten everything down to OEM Spec.

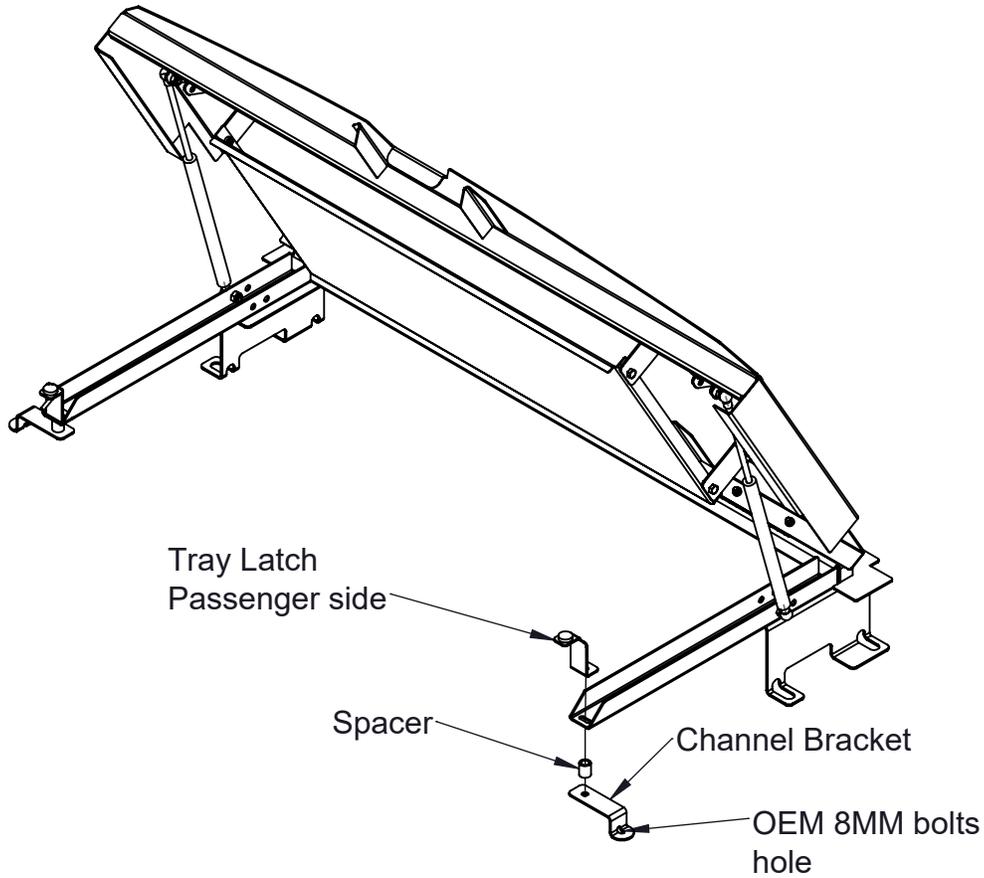


Fig. 5

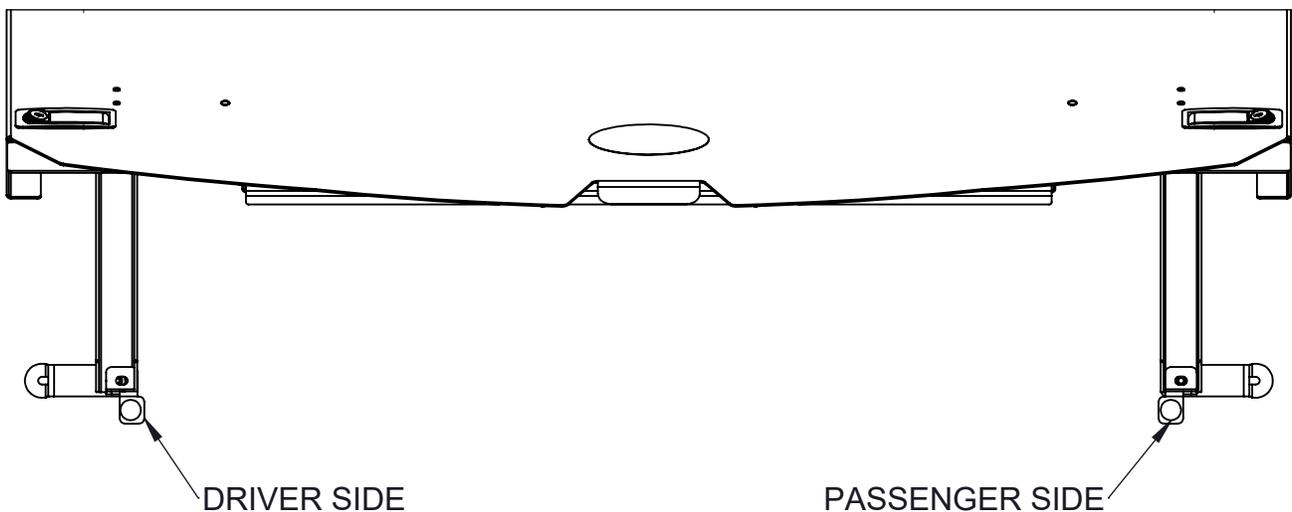


Fig. 6

The installation is complete, the bottom mounting tray can be lowered down by removing the two 1/4-20 screws that are closest to the rear cargo door, then tray can be flipped down to mount any electrical equipment.

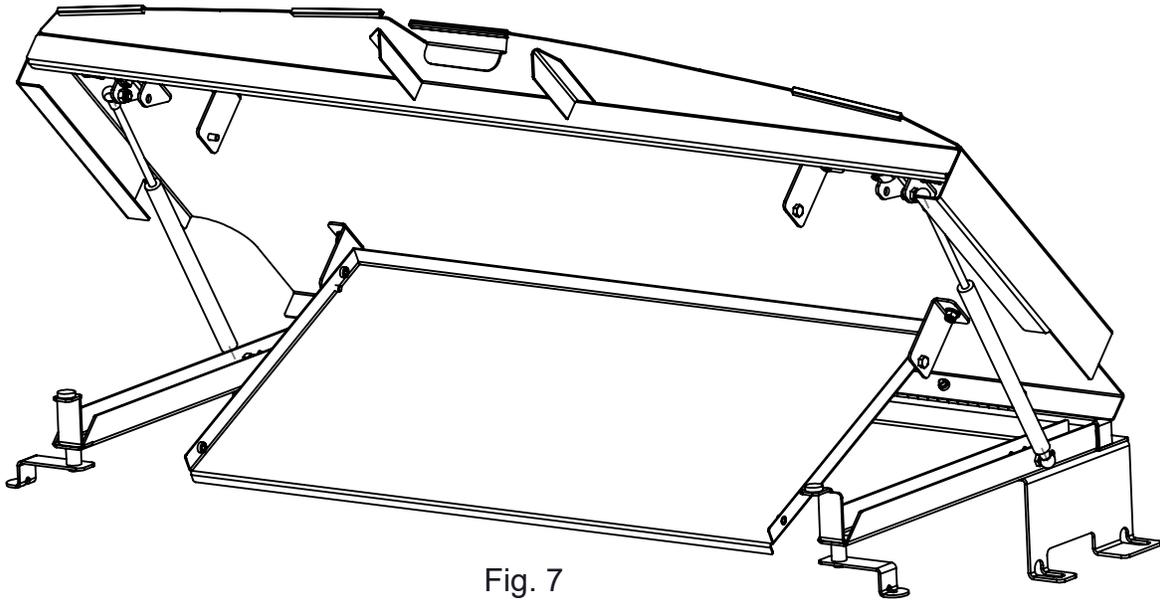


Fig. 7

When using Tray without GJ Cargo partition, OEM trim gap can be covered using provided cover plates.

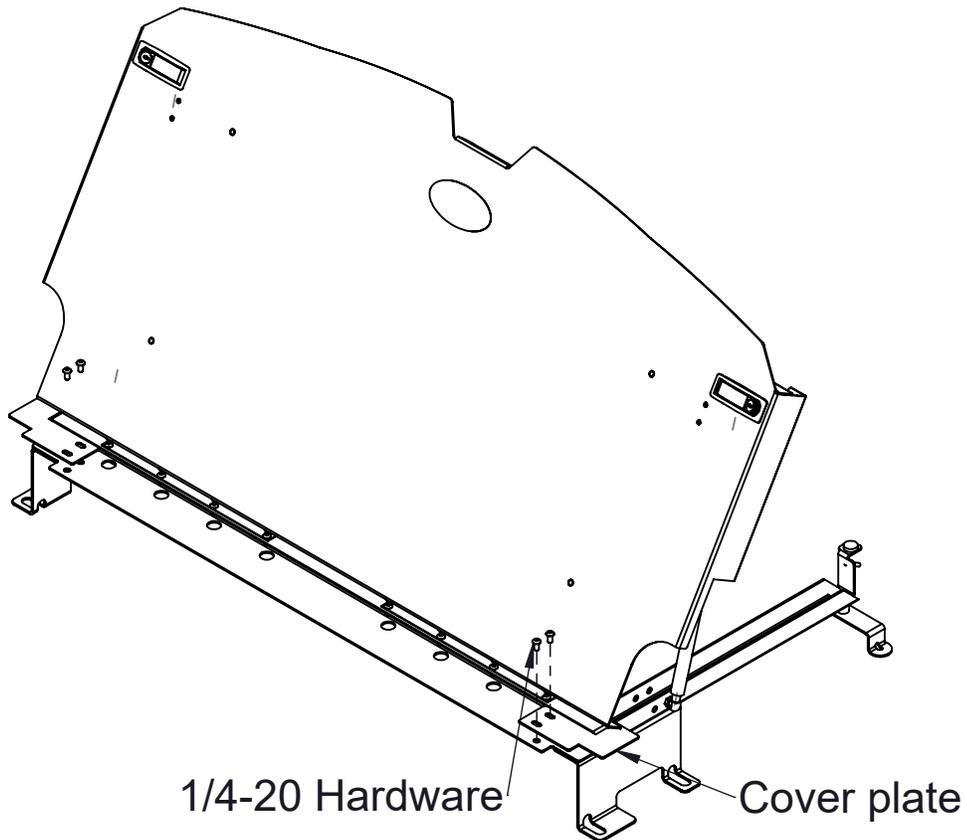


Fig. 8

Optional Equipment:

If extra shocks are required, kit 7120-0867 can be purchased and installed to double the capacity of the Tray.