



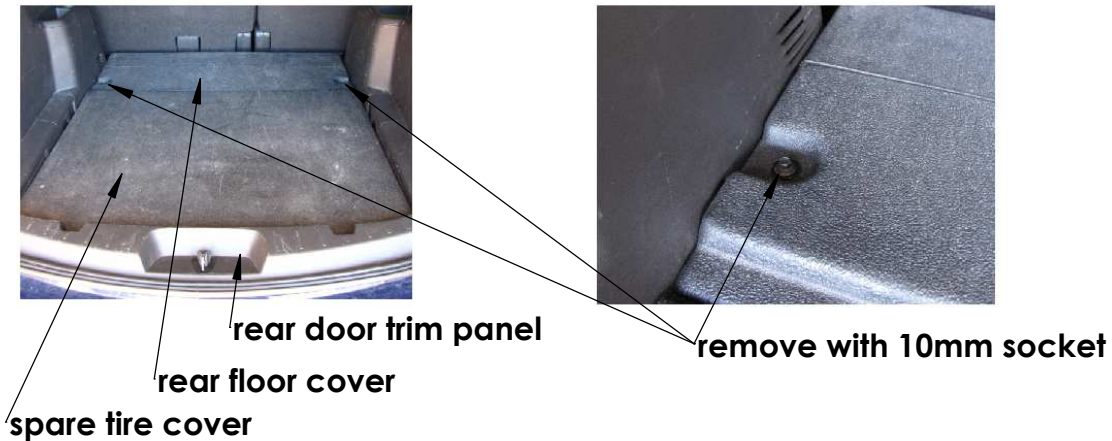
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INSTALLATION INSTRUCTIONS

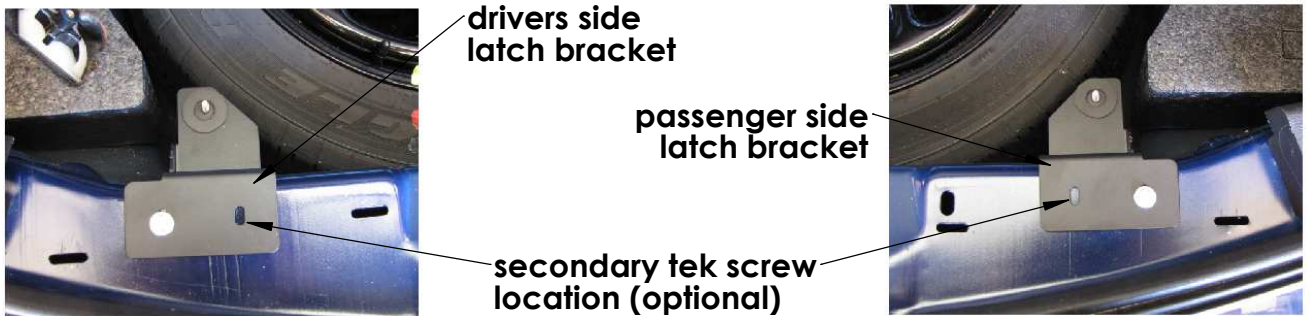
<u>Product</u> 7160-0851	<u>Revision</u> Rev.B	<u>Form</u> INST-740
Ford Utility Rear Equipment Tray		Printing Spec:PS-001

This instruction sheet is for mounting the Ford Utility Rear Equipment Tray in back of the Ford Utility Police interceptor. Once installed the equipment tray will sit just above the spare tire to hold radio or computer equipment. The rear tray can be rotated to an upward position so access can be granted for removal of the spare tire.

Step 1. Remove the spare tire cover, rear floor cover (10mm socket req.), and rear door trim panel.



Step 2. Attaching the rear latch brackets: Attach the rear driver and passenger side latch brackets tight to the rear door ledge of the vehicle with the M6 x 30mm long bolts and flat washers provided in the hardware bag. Attach to the threaded inserts installed in the rear ledge. A secondary self drilling tek screw (supplied by others) can be added to each side in the location marked below if the customer desires.



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Step 3. Attaching the hinge Mechanism: Attach the tray hinge mechanism to the hole in the vehicle X-brace with the 1/4 x 1" long bolt, 1/4 flat washer, and heavy 3/8 heavy flat washer. Leave loose, do not tighten at this time.



1/4" x 1" bolt
1/4" flat washer
3/8 heavy flat washer

Step 4. Attaching the X-Brace Clamp: Loosely attach the X-brace clamp bracket with the (4) 1/4 x 5/8" long bolts and flat washers. Once all the bolts are started and the unit centered on the X-brace, tighten the 1/4 x 1" bolt in the center of the X-brace installed in step 3. This will pull the hinge assembly up to the X-brace to hold it centered in the vehicle. Then tighten the remaining (4) 1/4 bolts to hold the hinge mechanism in place.



X-brace clamp bracket

1/4" x 1" bolt
1/4" flat washer
3/8 heavy flat washer

1/4 x 5/8" bolts
& flat washers
(2 each side)

Step 5. Attaching the tray: Place the tray in the wheel well so it is sitting on the tire and the latch brackets installed in step 2. The studs of the latch brackets should protrude through the holes in the front of the tray. Attach the tray to the hinge mechanism with (4) 1/4 x 5/8" bolts and flat washers provided in the hardware bag.

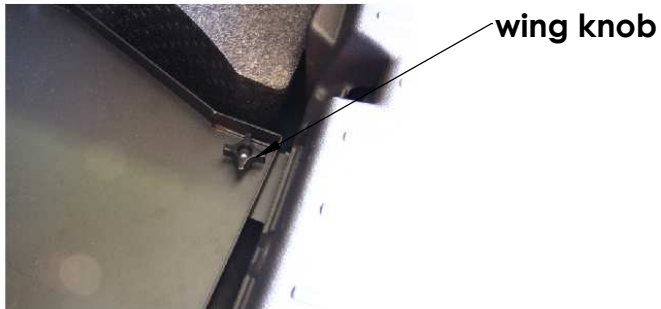


studs



1/4 x 5/8" bolts
and flat washers

Step 6. Attaching the Wing knobs: Attach the (2) wing knobs to the studs protruding through the front of the tray to hold it in place during vehicle operation.



Step 7. Re-Attaching the rear cover: Re-attach the rear floor cover, rear door trim panel and spare tire cover that were removed from step 1.



Note: When attaching equipment to the tray make sure the bolt heads are on the bottom side of the tray so the tire is not punctured by the screws.



Accessing the spare tire:

Step 1. Remove the spare tire cover to expose the utility tray.

Step 2. Remove the 2 wing turn knobs that hold the front of the tray in place.



Step 3. Rotate the tray to the upward position by lifting upward on the front of the tray then rotating the back of the tray upward so it is supported by the X-brace.

Step 4. The legs on the bottom of the tray are held with magnets. Pull the legs downward from the bottom of the shelf so they sit on the foam on the sides of the wheel well.



Step 5. Remove the factory center fire clamp bracket

Step 6. Lift the tire up and move forward toward the hinge mechanism as far as possible.

Step 7. Lift the edge of the tire upward to clear the rear trim panel on the vehicle and pull out the tire.

Note. Reverse procedure to install the spare tire.

